



AN ISO 9001:2008 CERTIFIED COMPANY

## **USER MANUAL**

**Tong Sealer - Hot bar**

**QS400TH**



## 1. FOREWORD:

Thank you for choosing Sevana. You now belong to the Sevana family of over one million satisfied customers across the world. We are confident that you will have many years of complete satisfaction from this Sevana product.

We want you to derive maximum value from Sevana's reliable service and support infrastructure in India. We maintain Sevana's service mission of working continuously to provide customers with highest level of service, thereby ensuring mutually successful long term business association.

You can contact us through

|       |   |                    |                      |
|-------|---|--------------------|----------------------|
| Email | : | support@sevana.com |                      |
| Phone | : | +91-484-2680780    | Monday to Saturday   |
| Fax   | : | +91-484-2680680    | 8.30 am – 5.00pm IST |

We value your partnership

Yours sincerely

For Sevana Electrical Appliances Pvt. Ltd

Manager in charge,

Customer support

While contacting the support centre kindly provide the following information for a speedier support and service.

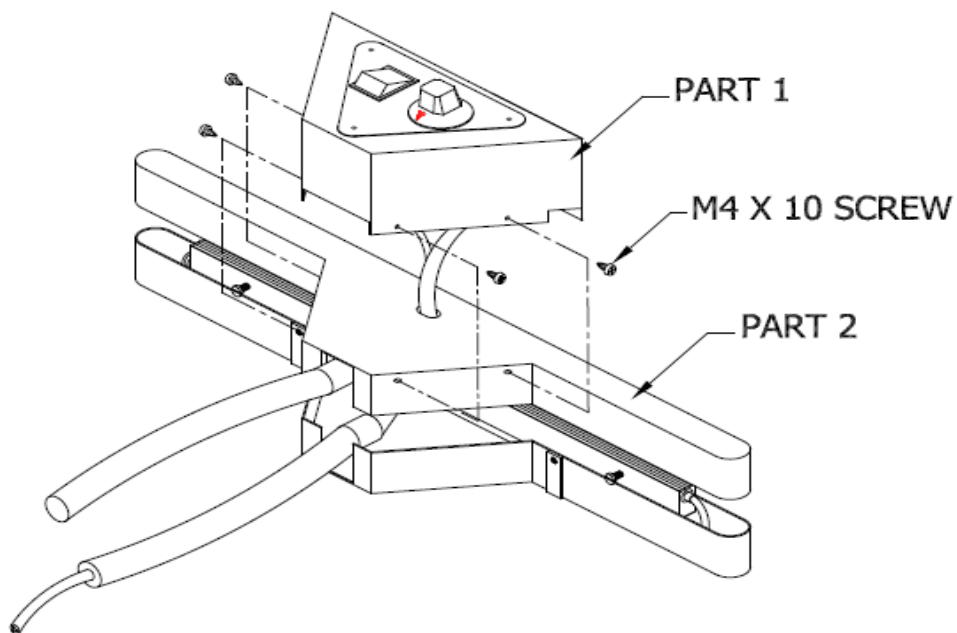
- ❖ Model
- ❖ Serial no.
- ❖ The nature of problem

## 2. SAFETY PRECAUTIONS

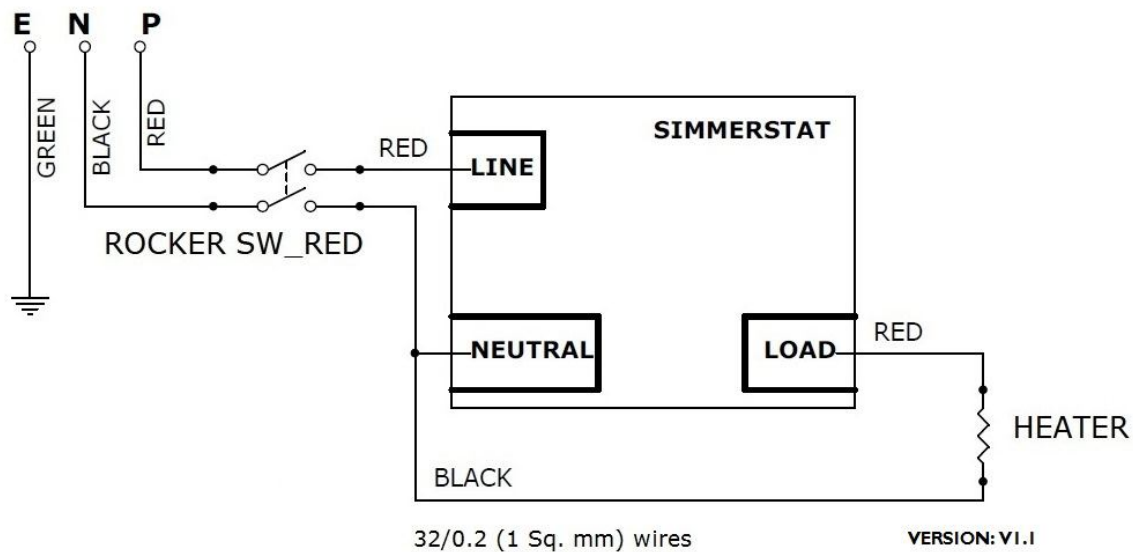
Machines of Sevana have been designed to provide extremely safe and dependable operation when properly used. Safety precautions must be observed during normal operation and when servicing the machines of Sevana.

**3. TECHNICAL SPECIFICATION:**

|                           |               |
|---------------------------|---------------|
| Model                     | QS400TH       |
| Sealing dimensions(L x W) | 400 x 12      |
| Power supply              | 1P, 240V/50Hz |
| Power                     | 130W          |

**4. INSTALLATION:**

- ❖ Fix Part1 over Part2 using the screws provided.

**5. ELECTRICAL SCHEMATIC:****6. TROUBLESHOOTING:**

| No. | Complaint                                  | Reasons                                                                   | Remedy                                                                            |
|-----|--------------------------------------------|---------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| 1   | Machine doesn't work.                      | 1.No AC supply.<br>2.Power switch failure.<br>3.Mains cord failure.       | 1.Restore AC supply.<br>2.Replace the switch.<br>3.Replace mains cord.            |
| 2   | Machine doesn't seal or imperfect sealing. | 1.Open circuit.<br>2.Cartridge heater failure.<br>3.Defective simmerstat. | 1.Make proper connections.<br>2.Replace the heater.<br>3.Replace it if defective. |