

AN ISO 9001:2015 CERTIFIED COMPANY

USER MANUAL
LIQUID FILLING MACHINE
QF1HS



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1. FOREWORD

Thank you for choosing Sevana. You now belong to the Sevana family of over one million satisfied customers across the world. We are confident that you will have many years of complete satisfaction from this Sevana product.

We want you to derive maximum value from Sevana's reliable service and support infrastructure in India. We maintain Sevana's service mission of working continuously to provide customers with highest level of service, thereby ensuring mutually successful long term business association.

You can contact us through

Email	:	customercare@sevana.com	
Phone	:	+91-484-2680780	Monday to Saturday
Mobile	:	+91-9388180781	8.30 am – 5.00pm IST

We value your partnership

Yours sincerely

For Sevana Electrical Appliances Pvt. Ltd.

Manager in charge, Customer support

While contacting the support centre kindly provide the following information for a speedier support and service.

- i. Model
- ii. Serial no.
- iii. The nature of problem

2. HOW TO USE THIS MANUAL

- ❖ Please read this manual carefully before installing and commissioning the machine.
- ❖ Please keep a copy of this manual for reference near the machine.

The information in this document is believed to be accurate and reliable. However, Sevana Electrical Appliances Pvt Ltd, cannot accept any financial or other responsibilities that may result from the use of this information. No warranties are granted or extended by this document.

Sevana Electrical Appliances reserves the right to change any or all information contained herein without prior written notice. Revisions may be issued at the time of such changes and/or deletions.

3. SAFETY PRECAUTIONS

❖ Introduction

Machines of Sevana have been designed to provide extremely safe and dependable operation when properly used. Safety precautions must be observed during normal operation and when servicing the machines of Sevana.

❖ Warning

A warning describes safety hazards or unsafe practices which could result in personal injury or loss of life. A warning message is accompanied by a symbol as described in the following paragraphs and is also surrounded by a box to attract your attention.

4. PACKING SLIP

Item	Quantity
Machine	1
Tool Kit	1
User manual	1
Warranty card	1

5. TECHNICAL SPECIFICATIONS

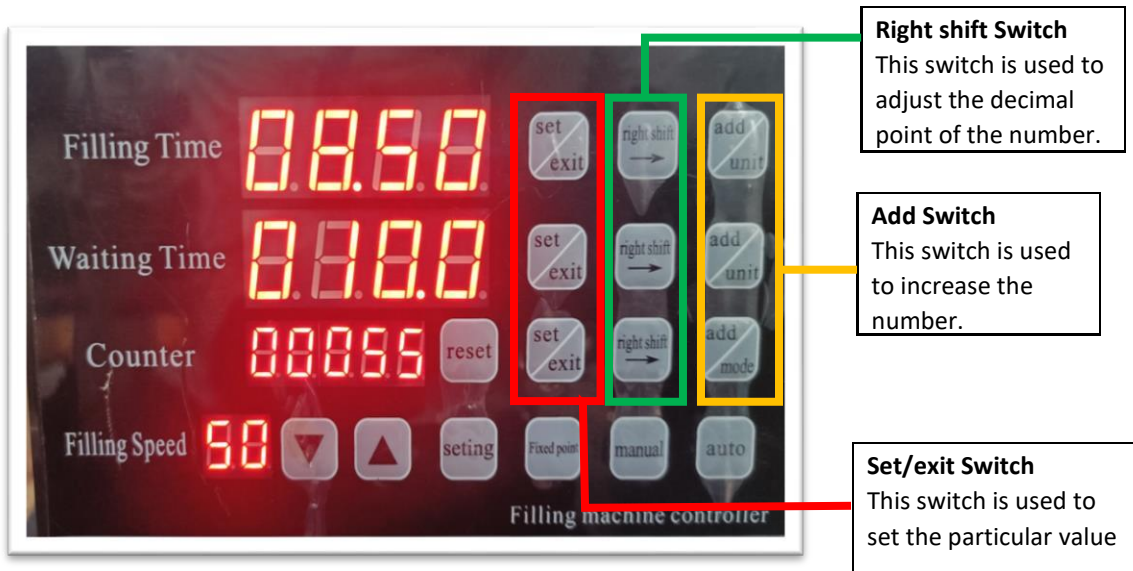
Model	QF1HS
Machine dimension(L x W x H)	350mm × 350mm × 240mm
Voltage/frequency, power	240V/50Hz, 30Watts
Min Filling L Range	10ml
Variation Approx.	3% of Set Volume at 99 Speeds
Approx. Time to Fill 1 litre	30 Sec
Net Weight	5Kg

6. UNPACKING

Note: Please verify the items with the packing slip.

- ❖ Inspect for any transit damages. If there are any, notify your dealer/transporter/insurance company or us immediately.
- ❖ The machine is shipped well packed in a carton box.
- ❖ Place the carton box with the “TOP” Marked to the top.
- ❖ Remove all packing materials.

7. SETTINGS



1. **Filling Time:** Adjust the pump working time & control the amount of filling range.
2. **Waiting Time:** Interval time between first automatic filling and second filling under the state of auto mode.
3. **Counter:** It will count how many times it has filled the material.
4. **Reset:** To reset the value to zero in the counter.
5. **Filling Speed:** The material flow speed can be controlled.
6. **Setting:** Take a measuring cup, or directly put your bottle under the filling nozzle, press the setting key of the filling machine, and start adding material. When the required quantity is reached, press the setting key again, the machine will stop working. The filling time shown on the display is the quantity of material filling needed. The machine will remember your filling amount using the setting key. And then following you can choose **Manual** or **Auto** to work.
7. **Fixed Point:** Switch to Manual mode and press the button Fixed point and it will fill as long as you press the button.

8. OPERATION

1. Plugin the power.
2. Turn ON the power switch on the backside of the machine.
3. Set the filling time & filling speed as per the requirement. The waiting time needs to be set if the machine is working in Auto mode.
4. Place the Bottle under the filling nozzle.
5. Press the Pedal Switch (When the machine is in manual mode). The material will discharge through the nozzle.
6. Turn off the machine when not in use.

9. DOS AND DON'TS

- Keep the body clean, keep the electrical parts dry and ventilated * Make sure the machine is in proper ground condition.
- For long periods of downtime, the power switch must be turned off;
- Before the machine is repaired, the power supply to the machine must be turned off; when repairing, it should be repaired by a professional or notified by the company; * Always call for service if the machine is misbehaving.

10. SERVICE LOG

[illegible]